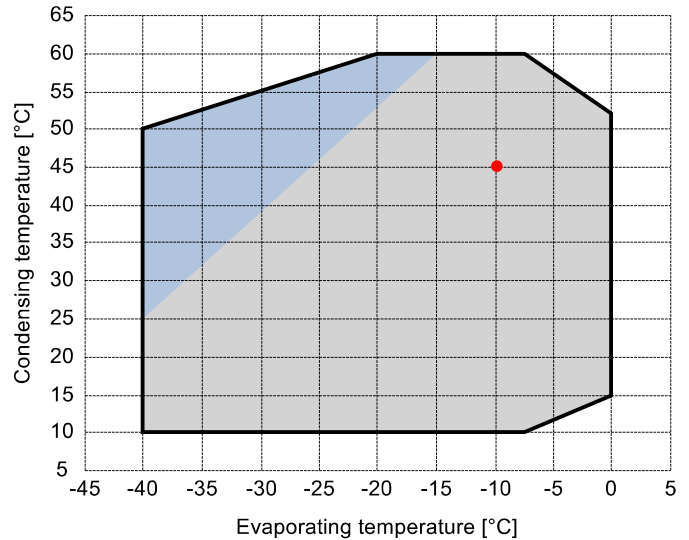


Input data

| | | |
|---------------------------------|---------------------------|-------|
| Refrigerant | R449A | |
| Reference temperature | Dew point temperature | |
| Calculation mode | Refrigeration / Air Cond. | |
| Operating mode | Subcritical | |
| Power supply | 400/3/50 | |
| Condensing temperature | °C | 45 |
| Condensing pressure | bar | 18,86 |
| Liquid subcooling | K | 0 |
| Liquid temperature | °C | 40,72 |
| Evaporating temperature | °C | -10 |
| Evaporating pressure | bar | 3,61 |
| Suction gas superheating | K | 10 |
| Useful fraction of superheating | % | 100 |

Additional cooling required



Output data

| | | |
|---------------------------------|-----------------|----------|
| Compressor : | Q5-28.1Y | |
| Number of compressors : | FSx1 | |
| Refrigerating capacity | kW | 12,638 |
| Refrigerating capacity [*ref] | kW | 12,981 |
| Evaporator capacity | kW | 12,638 |
| Power input | W | 5787 |
| Condenser capacity, theor. | kW | 18,424 |
| Current | A | 10,14 |
| COP/EER | W/W | 2,18 |
| Mass flow | kg/h | 323 |
| Operating frequency | Hz | 50 |
| Connection | - | DOL-STAR |
| Operating mode | - | 100% |
| Discharge temperature | °C | 88,54 |
| Ratio (%) | % | 100,0% |
| Note | - | |
| Oil flow | l/min | - |
| Heat Exchanged (oil Cooler) | kW | - |
| Oil Temp. at Oil Cooler Outlet | °C | - |
| Certified by | - | ASERCOM |

Certified by:

- ASERCOM (ref. EN12900, 50 Hz, 100% cap.)

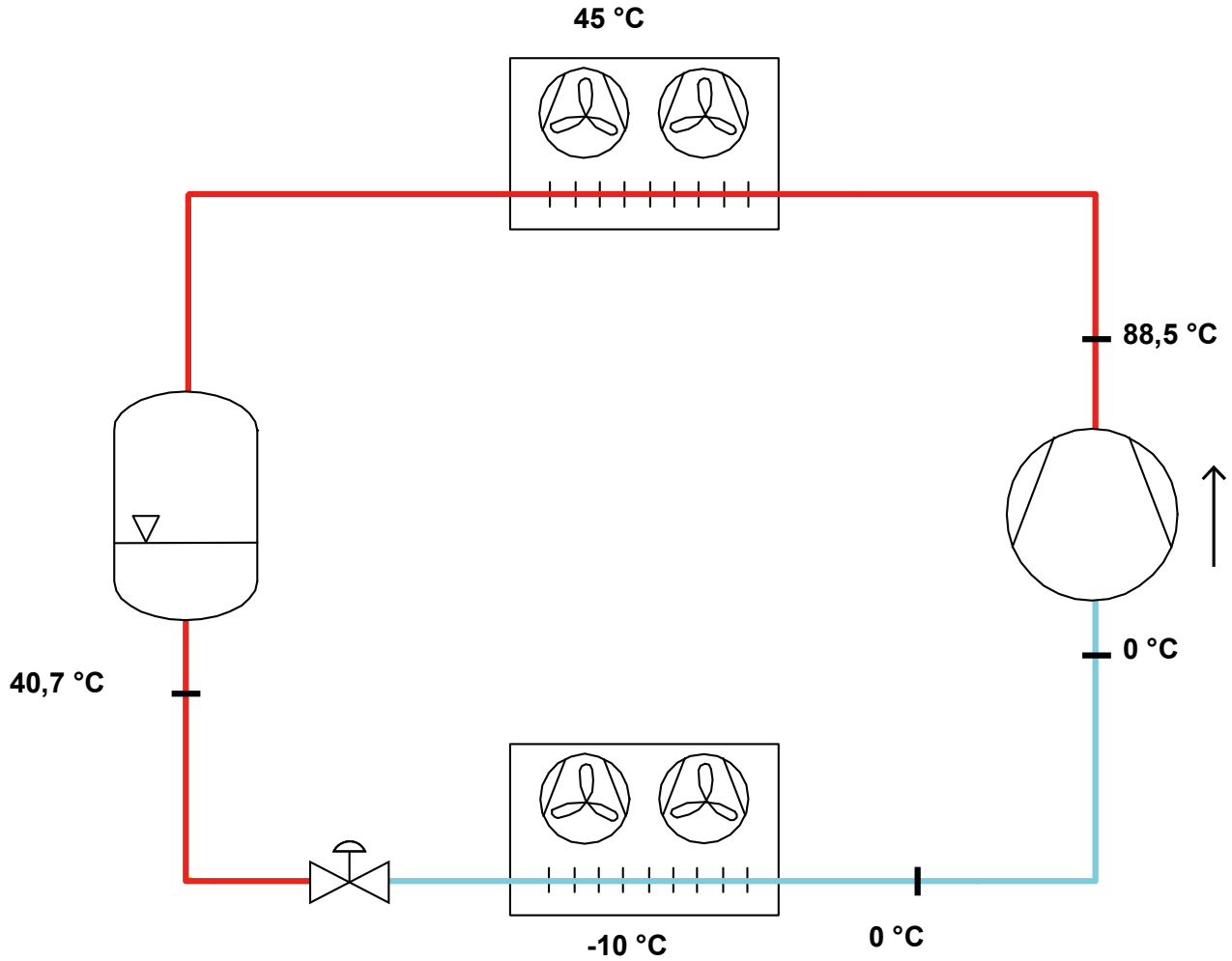


Legend:

- *ref: At conditions according to EN12900
- Suction gas temperature = 20 °C
- Liquid subcooling = 0 K

All data subject to change without notice

P&I Diagram:



All data subject to change without notice

Model: Q5-28.1Y

Refrigerant: R449A

Power supply: 400/3/50 DOL-STAR

Technical data:

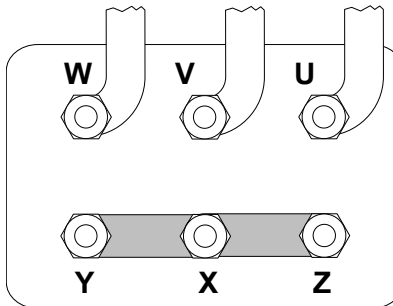
| | |
|---|----------------|
| Displacement | 28,02 m³/h |
| Nominal compressor speed | 1450 rpm |
| Motor voltage | 400 V |
| Nominal operating frequency | 50 Hz |
| Maximum allowed operating current (MRA) | 14 A |
| Locked rotor current (LRA) | 63,1 A |
| Number of pistons | 4 |
| Net weight | 79 kg |
| Lubricant | FRASCOLD POE32 |
| Oil charge | 1,6 l |
| Maximum static pressure LP | 20,5 bar |
| Maximum operating pressure HP | 30 bar |

Sound level:

| | |
|--|----------|
| Sound power level -10/45°C R404A @50Hz | 72 dB(A) |
| Sound pressure (*) - Distance: 1 m | 64 dB(A) |
| Sound power level -35/40°C R404A @50Hz | 74 dB(A) |
| Sound pressure (*) - Distance: 1 m | 66 dB(A) |

*half sphere model

Motor connections:



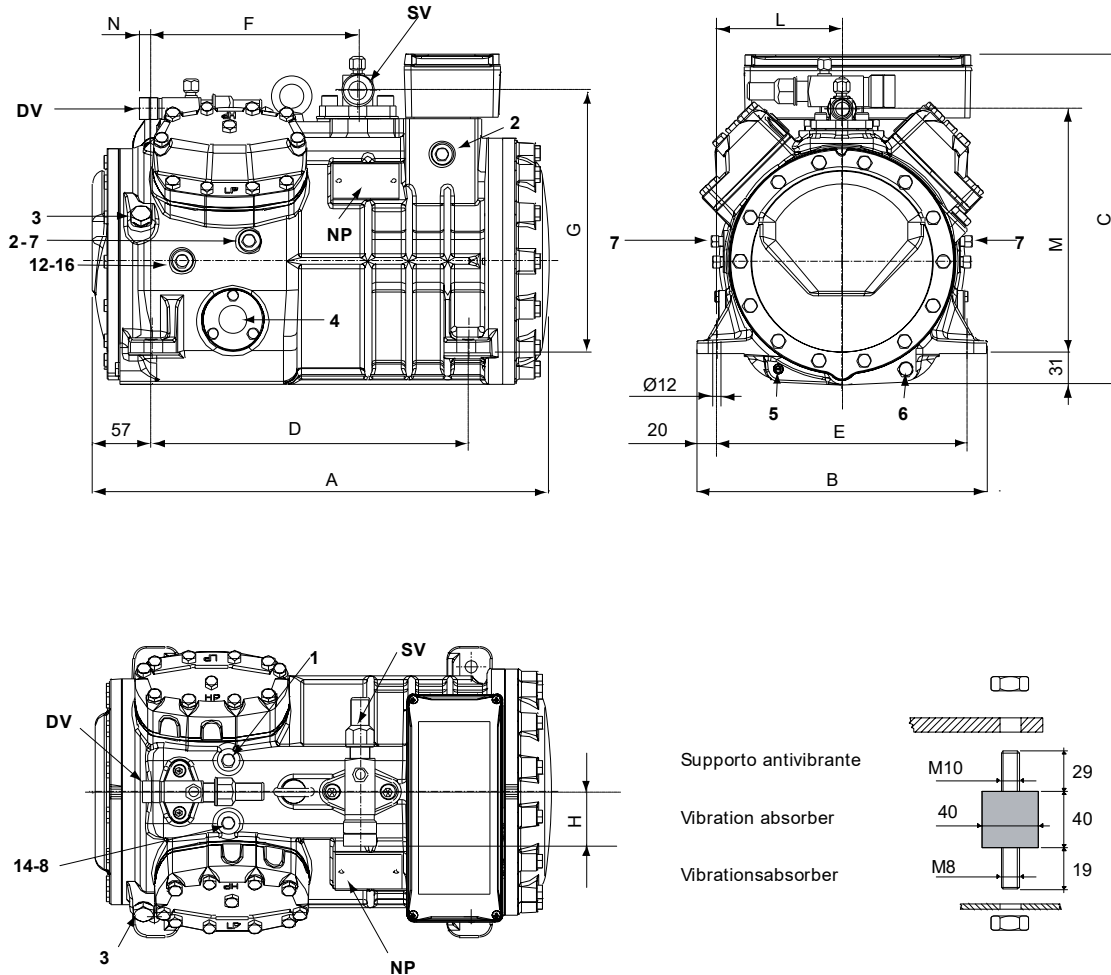
All data subject to change without notice

Model: Q5-28.1Y

Refrigerant: R449A

Power supply: 400/3/50 DOL-STAR

Dimensions:



Legend:

| | | | |
|---------------------|---------------------|---|----------|
| SV: Suction Valve | 1 3/8" in - 35 mm | 1: High pressure connection | 1/8" NPT |
| DV: Discharge valve | 7/8" in - 22,225 mm | 2: Low pressure connection | 1/8" NPT |
| A: Length | 449 mm | 3: Oil charge plug | 1/4" GAS |
| B: Width | 286 mm | 4: Oil level sight glass | - |
| C: Height | 325 mm | 5: Crankcase heater seat | - |
| D: Base mounting | 312 mm | 6: Oil drain plug | M8 x 22 |
| E: Base mounting | 246 mm | 7: Liquid injection plug | 1/8" NPT |
| F: Suction Valve | 203 mm | 8: Liquid injection sensor plug | 1/8" NPT |
| G: Suction Valve | 261 mm | 12: Oil return plug | 1/8" NPT |
| H: Suction Valve | 58 mm | 14: Max discharge temperature sensor connection | 1/8" NPT |
| L: Discharge valve | 123 mm | 16: Crankcase pressure plug | 1/8" NPT |
| M: Discharge valve | 239 mm | NP: Nameplate | |
| N: Discharge valve | 17 mm | | |

All data subject to change without notice

Model: Q5-28.1Y

Refrigerant: R449A

Power supply: 400/3/50 DOL-STAR

Polynomial coefficients according to EN12900 for Q5-28.1Y:

*S = T_{evap} ; D = T_{cond}

Reference conditions

| | |
|-------------------------|-------|
| Refrigerant | R449A |
| Ambient temperature | 35 °C |
| Suction gas temperature | 20 °C |
| Liquid subcooling | 0 K |
| Frequency | 50 Hz |

| | Refrigerating capacity [W] | Power input [W] |
|------------|----------------------------|-----------------|
| C1 | 3,717510E+004 | 2,335358E+003 |
| C2 | 1,446850E+003 | -4,673381E+001 |
| C3 | -4,823440E+002 | 9,640723E+001 |
| C4 | 1,951970E+001 | -1,963931E+000 |
| C5 | -1,741320E+001 | 2,650580E+000 |
| C6 | 2,668410E+000 | 2,973520E-001 |
| C7 | 8,100990E-002 | -1,211675E-002 |
| C8 | -1,903110E-001 | 1,782344E-002 |
| C9 | 4,497330E-002 | 9,348761E-003 |
| C10 | -1,495960E-002 | -5,160866E-003 |

$$Y = C1 + C2*S + C3*D + C4*S^2 + C5*S*D + C6*D^2 + C7*S^3 + C8*D*S^2 + C9*S*D^2 + C10*D^3$$