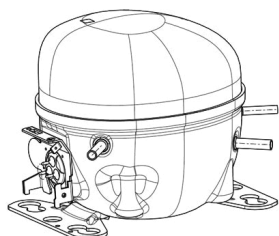


EMT6144GK



**ENGINEERING CODE**  
513306222

**REFRIGERANT**  
R-404A

**POWER SUPPLY**  
220-240 V 50 Hz

**APPLICATION**  
MBP

**MOTOR TYPE**  
CSIR

**STANDARD**  
ASHRAE

**COOLING CAPACITY**  
406 W

**EFFICIENCY**  
1.8 W/W



DATA

GENERAL DATA

Model	EMT6144GK
Type	Hermetic Reciprocating
Technology	ON/OFF
Compressor Application	MBP
Expansion Device	Capillary Tube or Expansion Valve
Compressor Cooling	Fan/220
HP	1/4-
Starting Torque	HST
Plant	BRAZIL

ELECTRICAL DATA

Start Winding Resistance	21.1 Ω at 25°C
Run Winding Resistance	14.4 Ω at 25°C

## MECHANICAL DATA

Displacement	3.97 cm <sup>3</sup>
Oil Charge	180 ml
Oil Type	ESTER
Oil Viscosity	ISO22
Weight	7.6 Kg

## ELECTRICAL COMPONENTS

Start Capacitor	43-53 µf/330 V
CSR CSIR BOX	No
Starting Device Type	RELAY
Overload Protection	DRB170N61AXF

## EXTERNAL CHARACTERISTICS

Base Plate	SMALL EUEM
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Connector	Internal Diameter	Shape	Material
Suction	6.1 mm	SLANTED 42° UP + 45° TO BACK	COPPER
Discharge	4.94 mm	SLANTED PARALLET BP+24°TO BACK	COPPER
Process	6.1 mm	SLANTED 45° UP + 45° TO BACK	COPPER

## PERFORMANCE

### TESTED CONDITIONS

Tested Refrigerant	R-404A
Tested Application	MBP
Tested Standard	ASHRAE
Tested Cooling	Fan
Tested Voltage	220 V
Tested Frequency	50 Hz
Max Refrigerant Charge	250 g
Refrigerant Temperature	Dew

**RATED POINTS**

Condensing Temperature °C	Evaporating Temperature °C	Cooling Capacity W	Efficiency W/W	Power Consumption W	Current A	Gas Flow Rate kg/h
54.4	-6.7	406	1.8	226	1.31	11.08

Test Condition: Subcooling 8.3 K, Return Gas 35 °C. Data generated in accordance to EN 12900:2013 polynomial equation and tolerance guidelines.

**PERFORMANCE CURVE****Condensing Temperature 35°C**

Evaporating Temperature °C	Cooling Capacity W	Efficiency W/W	Power Consumption W	Current A	Gas Flow Rate kg/h
-20	405	2.64	153	1.05	8.79
-15	499	2.99	167	1.09	10.90
-10	614	3.40	181	1.13	13.48
-5	747	3.88	192	1.17	16.53
0	897	4.48	200	1.21	20.04
5	1063	5.24	203	1.25	24.00
10	1244	6.28	198	1.29	28.40

Test Condition: Subcooling 8.3 K, Return Gas 35 °C. Data generated in accordance to EN 12900:2013 polynomial equation and tolerance guidelines.

**PERFORMANCE CURVE****Condensing Temperature 45°C**

Evaporating Temperature °C	Cooling Capacity W	Efficiency W/W	Power Consumption W	Current A	Gas Flow Rate kg/h
-20	316	1.87	169	1.08	7.58
-15	388	2.11	184	1.14	9.37
-10	478	2.37	202	1.20	11.62
-5	585	2.67	219	1.25	14.34
0	708	3.01	235	1.31	17.50
5	843	3.41	248	1.36	21.10
10	991	3.89	255	1.42	25.13

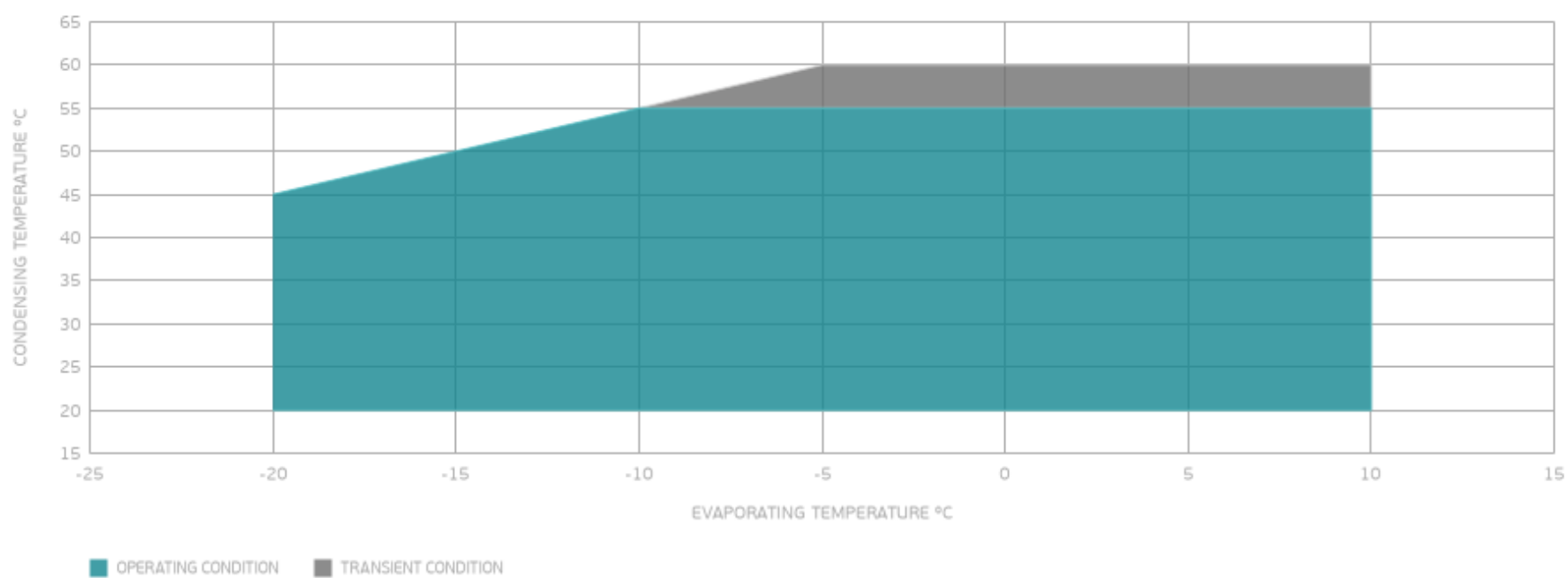
Test Condition: Subcooling 8.3 K, Return Gas 35 °C. Data generated in accordance to EN 12900:2013 polynomial equation and tolerance guidelines.

**PERFORMANCE CURVE****Condensing Temperature 55°C**

Evaporating Temperature °C	Cooling Capacity W	Efficiency W/W	Power Consumption W	Current A	Gas Flow Rate kg/h
-10	346	1.63	212	1.26	9.46
-5	426	1.82	234	1.34	11.76
0	520	2.04	255	1.42	14.50
5	625	2.27	276	1.50	17.66
10	741	2.53	292	1.58	21.24

Test Condition: Subcooling 8.3 K, Return Gas 35 °C. Data generated in accordance to EN 12900:2013 polynomial equation and tolerance guidelines.

## ENVELOPE



## EXTERNAL DIMENSIONS

