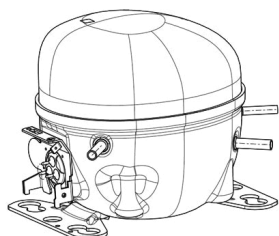


EMT6165GK



**ENGINEERING CODE**  
513306212

**REFRIGERANT**  
R-404A

**POWER SUPPLY**  
220-240 V 50 Hz

**APPLICATION**  
MBP

**MOTOR TYPE**  
CSIR

**STANDARD**  
ASHRAE

**COOLING CAPACITY**  
516 W

**EFFICIENCY**  
1.67 W/W



DATA

GENERAL DATA

|                        |                                   |
|------------------------|-----------------------------------|
| Model                  | EMT6165GK                         |
| Type                   | Hermetic Reciprocating            |
| Technology             | ON/OFF                            |
| Compressor Application | MBP                               |
| Expansion Device       | Capillary Tube or Expansion Valve |
| Compressor Cooling     | Fan/220                           |
| HP                     | 1/3                               |
| Starting Torque        | HST                               |
| Plant                  | BRAZIL                            |

ELECTRICAL DATA

|                                     |                |
|-------------------------------------|----------------|
| Start Winding Resistance            | 18.8 Ω at 25°C |
| Run Winding Resistance              | 10.9 Ω at 25°C |
| Locked Rotor Amperage (LRA) 50Hz    | 10.4 A         |
| Rated Load Amperage (LMBP) at 50 Hz | 2.6 A          |
| Rated Load Amperage (HBP) at 50 Hz  | 2.8 A          |

## MECHANICAL DATA

|               |                      |
|---------------|----------------------|
| Displacement  | 5.19 cm <sup>3</sup> |
| Oil Charge    | 180 ml               |
| Oil Type      | ESTER                |
| Oil Viscosity | ISO22                |
| Weight        | 7.8 Kg               |

## ELECTRICAL COMPONENTS

|                      |                |
|----------------------|----------------|
| Start Capacitor      | 53-64 µf/330 V |
| CSR CSIR BOX         | No             |
| Starting Device Type | RELAY          |
| Overload Protection  | T0571/G6       |

## EXTERNAL CHARACTERISTICS

|             |            |
|-------------|------------|
| Base Plate  | SMALL EUEM |
| Tray Holder | YES        |

| Connector | Internal Diameter | Shape                          | Material |
|-----------|-------------------|--------------------------------|----------|
| Suction   | 6.1 mm            | SLANTED 42° UP + 45° TO BACK   | COPPER   |
| Discharge | 4.94 mm           | SLANTED PARALLET BP+24°TO BACK | COPPER   |
| Process   | 6.1 mm            | SLANTED 45° UP + 45° TO BACK   | COPPER   |

## PERFORMANCE

### TESTED CONDITIONS

|                         |        |
|-------------------------|--------|
| Tested Refrigerant      | R-404A |
| Tested Application      | MBP    |
| Tested Standard         | ASHRAE |
| Tested Cooling          | Fan    |
| Tested Voltage          | 220 V  |
| Tested Frequency        | 50 Hz  |
| Max Refrigerant Charge  | 250 g  |
| Refrigerant Temperature | Dew    |

**RATED POINTS**

| Condensing Temperature °C | Evaporating Temperature °C | Cooling Capacity W | Efficiency W/W | Power Consumption W | Current A | Gas Flow Rate kg/h |
|---------------------------|----------------------------|--------------------|----------------|---------------------|-----------|--------------------|
| 54.4                      | -6.7                       | 516                | 1.67           | 310                 | 1.89      | 14.08              |

Test Condition: Subcooling 8.3 K, Return Gas 35 °C. Data generated in accordance to EN 12900:2013 polynomial equation and tolerance guidelines.

**PERFORMANCE CURVE****Condensing Temperature 35°C**

| Evaporating Temperature °C | Cooling Capacity W | Efficiency W/W | Power Consumption W | Current A | Gas Flow Rate kg/h |
|----------------------------|--------------------|----------------|---------------------|-----------|--------------------|
| -20                        | 523                | 2.44           | 214                 | 1.59      | 11.36              |
| -15                        | 645                | 2.76           | 234                 | 1.64      | 14.09              |
| -10                        | 792                | 3.12           | 254                 | 1.69      | 17.41              |
| -5                         | 963                | 3.54           | 272                 | 1.75      | 21.31              |
| 0                          | 1154               | 4.04           | 285                 | 1.81      | 25.78              |
| 5                          | 1365               | 4.69           | 291                 | 1.87      | 30.81              |
| 10                         | 1593               | 5.57           | 286                 | 1.94      | 36.38              |

Test Condition: Subcooling 8.3 K, Return Gas 35 °C. Data generated in accordance to EN 12900:2013 polynomial equation and tolerance guidelines.

**PERFORMANCE CURVE****Condensing Temperature 45°C**

| Evaporating Temperature °C | Cooling Capacity W | Efficiency W/W | Power Consumption W | Current A | Gas Flow Rate kg/h |
|----------------------------|--------------------|----------------|---------------------|-----------|--------------------|
| -20                        | 403                | 1.72           | 235                 | 1.63      | 9.66               |
| -15                        | 496                | 1.95           | 255                 | 1.69      | 11.98              |
| -10                        | 613                | 2.20           | 279                 | 1.76      | 14.88              |
| -5                         | 750                | 2.46           | 305                 | 1.84      | 18.36              |
| 0                          | 906                | 2.75           | 330                 | 1.91      | 22.40              |
| 5                          | 1079               | 3.08           | 350                 | 1.99      | 26.99              |
| 10                         | 1267               | 3.48           | 364                 | 2.07      | 32.12              |

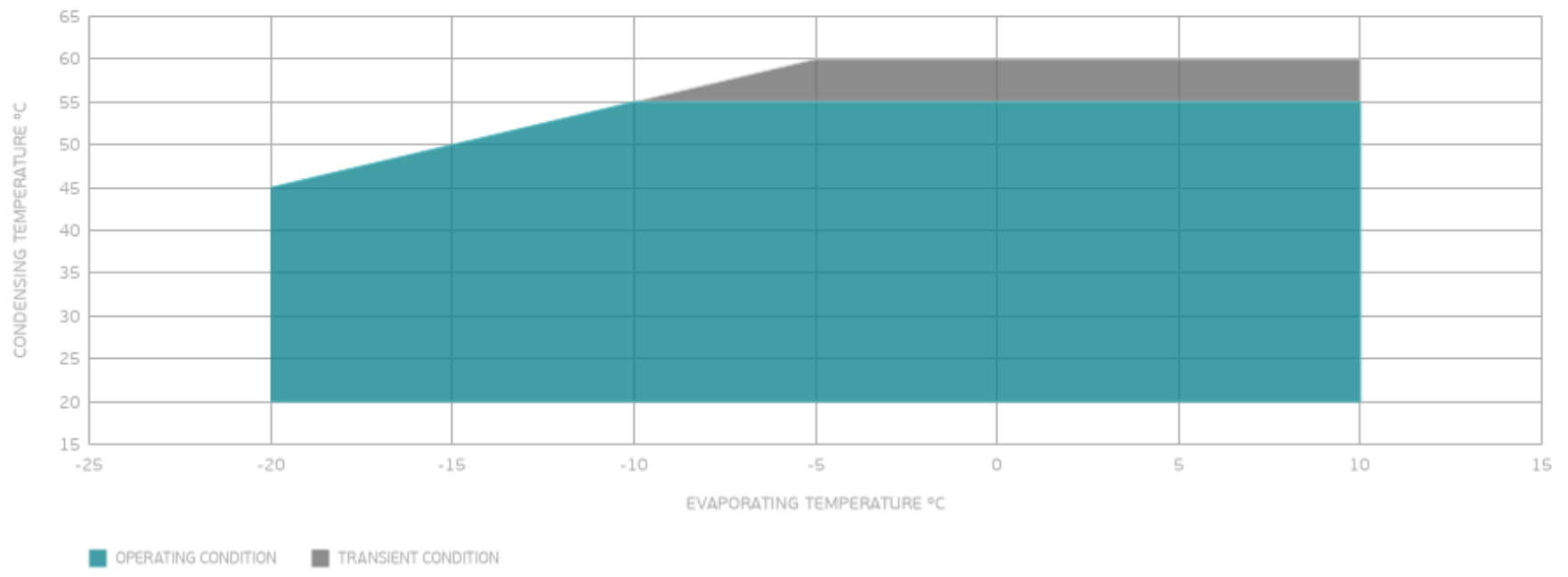
Test Condition: Subcooling 8.3 K, Return Gas 35 °C. Data generated in accordance to EN 12900:2013 polynomial equation and tolerance guidelines.

**PERFORMANCE CURVE****Condensing Temperature 55°C**

| Evaporating Temperature °C | Cooling Capacity W | Efficiency W/W | Power Consumption W | Current A | Gas Flow Rate kg/h |
|----------------------------|--------------------|----------------|---------------------|-----------|--------------------|
| -10                        | 439                | 1.51           | 291                 | 1.83      | 11.99              |
| -5                         | 542                | 1.69           | 320                 | 1.93      | 14.94              |
| 0                          | 662                | 1.88           | 352                 | 2.03      | 18.45              |
| 5                          | 797                | 2.08           | 384                 | 2.12      | 22.51              |
| 10                         | 945                | 2.29           | 412                 | 2.22      | 27.09              |

Test Condition: Subcooling 8.3 K, Return Gas 35 °C. Data generated in accordance to EN 12900:2013 polynomial equation and tolerance guidelines.

## ENVELOPE



## EXTERNAL DIMENSIONS

